

# TEXAS DEPARTMENT OF INSURANCE

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## PRODUCT EVALUATION

WIN-1612

Effective Date: June 1, 2012

Reevaluation Date: **November 2014**

*The following product has been evaluated for compliance with the wind loads specified in the **International Residential Code (IRC)** and the **International Building Code (IBC)**.*

*This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.*

*This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code and the Texas Engineering Practice Act.*

**Architect Series Aluminum Clad Wood Tilt Turn Windows, Non-impact Resistant**, manufactured by

**Pella Corporation**

**102 Main Street**

**Pella, Iowa 50219**

**Telephone: (641) 621-1000**

### General Description:

System	Description	Label Rating	Design Pressure Rating
1	Architect Series Aluminum Clad Wood Tilt Turn Windows; (X)	DA-R40 48 x 73	± 40 psf

### Product Dimensions:

System	Overall Size	Sash Size
1	48" x 73"	44.75" x 69.75"

### Product Identification (Certification Agency Label on Window):

System		
1	Certification Agency	WDMA
	Manufacturer's Name or Code Name	Pella Corporation
	Product Name	Architect Series Clad Tilt Turn
	Test Standards	ANSI/AAMA/NWWDA 101/I.S.2-97; AAMA/WDMA/CSA 101/I.S.2/A440-05

### Impact Resistance:

Impact Resistant	Requirement
No	Impact protective system required when product is installed in areas where windborne debris protection is required

**Installation:** The wood wall framing members shall be minimum Spruce-Pine-Fir dimension lumber. The windows shall be secured to the wall framing utilizing 2" x 6" x 0.052" galvanized steel installation clips along the head, sill, and side jambs. Each installation clip is secured to the window frame with two (2) No. 6 x  $\frac{5}{8}$ " screws, bent over, and secured to the wall framing with two (2) minimum No. 6 screws. Along the head and the sill, the clips are spaced approximately 6 inches from each corner and approximately 12 inches on center. Along the side jambs, the clips are spaced approximately 6 inches from each corner and approximately 14.5 to 16 inches on center. The fasteners shall be long enough to penetrate a minimum of 1  $\frac{1}{2}$  inches into the wall framing.

**Note:** The manufacturer's installation instructions shall be available on the job site during installation. All fasteners shall be corrosion resistant as specified in the International Residential Code (IRC) and the International Building Code (IBC) and the Texas Revisions.